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ABSTRACT

A bending assembly on a bending machine for the bending of rod and/or bar-shaped workpieces (8) [and especially pipes (8)] includes a bending tool (10) and a bending drive unit (11)[. The bending drive unit (11) includes] with a swivel arm (21) and a bending-drive motor (22)[,]. [t]The bending tool (10) [is equipped with] has at least one workpiece thrust block (12, 13), and the swivel arm (21) has at least one thrust pad (17, 18). [By means of the] The bending-drive motor (22) rotates the swivel arm (21) with the thrust pad (17, 18) [can be rotated] around a bending axis (14) that extends in the transverse direction of the workpiece. The workpiece [can be] is bent when the thrust pad (17, 18) forces it against and around the associated workpiece thrust block (12, 13). The [motor] shaft of the bending drive motor (22) extends parallel to the bending axis (14), and both [of its shaft] ends of the shaft are drive-connected to the swivel arm (21).